



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

500 N

646.9910
Job Sheet 187890



Part No: 646.9910

Job Qty: 10 ea

Part Name: Struts



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 12/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 646.9900 rev nc1 IPP REV:A NEW ISSUE 12-09-19 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/20/18	0.00	0.00	Start Up Machining-1		
110	Doosan	10 pcs		12/20/18	0.00	1.96	Doosan		
120	QC	10 pcs		12/20/18	0.00	0.00	QC2 Machining-1		
170	QC	10 pcs		12/20/18	0.00	0.00	QC8 Machining-1		
180	Outsource	10 pcs		12/20/18			ATG001-VC	8	
190	Packaging	10 pcs		12/20/18	0.00	0.00	Packaging2		
200	QC	10 pcs		12/20/18	0.00	0.00	QC6		
210	Packaging	10 pcs		12/20/18	0.00	0.00	Packaging3-1		
220	QC21-SA	10 Ea		12/20/18	0.00	0.00	QC21		

Part Op 110 - *** CUT BLANK ON CHOP SAW AT 24.030" LONG*** TURN AS PER DWG DWG REV: N/C FOLIO
Descriptions: REV: AA DEBURR

180 - Issue P/O to ATG RDY 2018 Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C

190 - Ensure certificate of conformity is attached

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

M6061T6R0.563
S090369

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	21 ft (2.1 ea)	90-Start up Operation	<u>5090369</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.563	21	104	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	0.563Inches $\pm$ 0.010	0.573 0.553	.565	
2	Strut	0.190Inches $\pm$ 0.010	0.200 0.180	.195	
3	Strut	0.275Inches $\pm$ 0.010	0.285 0.265	.273	
4	Strut	24.000Inches $\pm$ 0.030	24.030 23.970	24" TAPE	
5	Strut	0.201Inches + 0.005 - 0.001	0.206 0.200	.203	
6	Strut	45.0Angle $\pm$ 0.5	45.5 44.5	45°	

Plex 12/19/18 10:34 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S143733



Part: 646.9910

Job No: 187890

Serial No/Batch: S143733

Revision: nc1

Inspector:

Exp Date:

Instructions:

Date: 01/10/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042283



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042283
PO Date: 1/15/19
Due Date: 1/22/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188439	D2224	Rappel Anchor Assembly : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O: Red Anodize as per Dwg D2224 MIL-A-8625	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16
2	187890	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	1/22/19	10 pcs	0 pcs	10 pcs	\$12.49/pcs	\$124.90
3	188363	RBEL135M-2905-101-05	Top Cover -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16

Line Item Note ** asap :(**



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042283



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	188361	RBEL135M-2905-101-01	Case C of C is required. -Issue P/O to ATG; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16

Line Item Note *asap please :(*

Grand Total: \$329.38

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/18/19 2:33 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917057

Date: 18-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 each	Part: D2224 Rappel Anchor Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Job: 24486	Rev: E PO: PO042283	Line: 1
10 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24487	Rev: NC PO: PO042283	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>18/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

DAS
38
9-89